Acetilene ISO 3821





code	code inside diameter		outside diameter		working pressure		burst pressure		weight nominal		length max	
NG			Ø								•	
	mm	inch	mm	inch	bar	psi	bar	psi	kg/m	lbs/ft	m	ft
1467301	8	5/16	17	0,67	20	300	60	900	0,19	0,13	120	400
1464019	10	25/64	19	0,75	20	300	60	900	0,22	0,15	120	400
1432095	13	1/2	23	0,91	20	300	60	900	0,33	0,22	120	400
1401726	16	5/8	25	0,99	20	300	60	900	0,31	0,21	120	400
1432036	19	3/4	30	1,18	20	300	60	900	0,49	0,33	120	400
1432079	25	1	36	1,42	20	300	60	900	0,61	0,41	120	400



EN

MG

Welding hose

Standards: ISO 3821:2019: rubber hoses for welding, cutting and allied processes.

Application: softwall hose used to deliver acetylene for welding. Temperature: from -20° C (-4°F) to +60°C (140°F). Construction

Tube: black, smooth, synthetic rubber.

Reinforcement: high strength synthetic cord.

Cover: red, smooth (wrapped finish), synthetic rubber.

Branding: white: ISO 3821 - 2 Mpa (20 bar) - IDxOD - IVG - production year.

Also available upon request: 1.With black cover according to ASTM C-542. 2.Different diameters.



乙炔焊接管

质量标准:符合IS0 3821:2019:橡胶软管焊接,切割和相关工艺。

应用范围:软壁胶管,用于输送焊接乙炔。
温度范围: -20°C(-4°F)到+60°C(+140°F).
软管结构
内层: 黑色,光滑,合成橡胶。
加强层: 高强力合成线绳。
外层: 红色,光滑(表面布纹),合成橡胶。
商标: 白色: ISO 3821 - 2 Mpa (20 bar) - IDxOD - IVG - 出 产年份。
可选择项: 1. 符合ASTM C-542 的黑色外胶 2. 不同口径。



IVG Colbachini is not liable for the use that differs from what is confirmed in their catalogues, product sheets, offers, order confirmations and contained recommendations. For a correct use "Recommendations for the selection, storage, use and maintenance of rubber hoses" by Assogomma, available on <u>www.ivgspa.it</u>. With the aim to improve the product, IVG reserves the right to modify the hose specifications without giving any prior notice.

SAFETY INFORMATION - USER RESPONSIBILITIES

The service life of rubber hoses mainly depends on the dedicated use. Equipment and systems where the hose is installed must be designed safely. Since our hose can be designed for different applications, IVG Colbachini SpA cannot guarantee the proper functioning of the product for all situations. The analysis of the technical aspects related to specific uses must be performed by the users when choosing the product that meets their requirements. So, in relation to the variety of operating conditions and applications of the IVG hose, the user is solely responsible for the final choice of the product deemed suitable to satisfy the performance and safety requirements called for the application.

The information and technical data shown in the product data sheets must be examined by users with appropriate technical skills.

IVG Colbachini is not responsible for other uses, identified by the end user, that are different from the one shown in its catalogues, product sheets, offers, order confirmations and any recommendations attached.

An inappropriate choice of the product or a failure to follow the procedures of installation, use, maintenance and storage of the hoses may lead to a hose break and cause material damage and/or serious injury to people.

For the selection and proper use of the IVG products you can also refer to the document "Recommendations for selection, storage, use and maintenance of rubber hoses" provided by Assogomma and available on <u>www.ivgspa.it</u>. These recommendations are according to the international standard ISO 8331, "Plastic and rubber hoses and hose assemblies - Guidelines for selection, storage, use and maintenance."

For safety reasons, never exceed the working pressure indicated in the product data sheet.

For specific applications of rubber hoses, please refer to the legal requirements or specific standards; moreover additional recommendations for particularly critical applications are available. For further information, contact the Marketing department (marketing@ivgspa.it).





