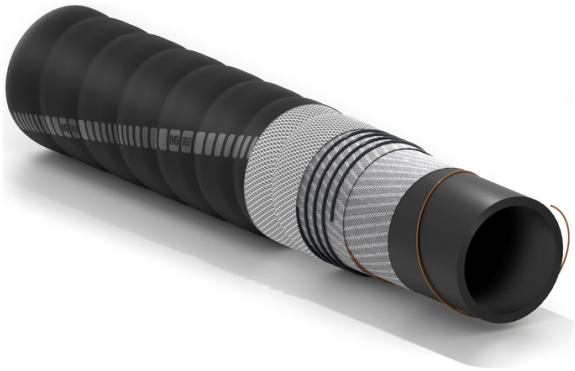
ivg colbachini spa

DREDGE

Volga Ond

Dredging suction and delivery hose





Application:
hardwall corrugated hose used for the suction and delivery of sand and gravel mixed with water in dredging operations. Suitable when a considerable flexibility is required. Also available with: soft ends, enlarged ends, beaded ends or with built-in rubber protected flanges. Possible to order with: portions of integrated flotation or fully integrated flotation.

Suction and delivery hose
Abrasion resistant
Long lifespan

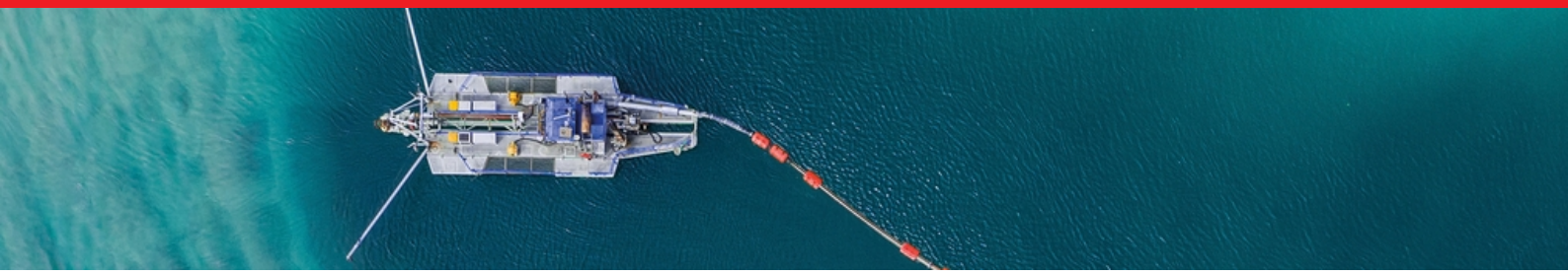
Tube:
black, smooth, SBR/NR rubber, with good resistance to abrasion and lacerations.

Reinforcement:
high strength synthetic cord plus steel helix wire and antistatic copper wire.

Cover:
black, corrugated (wrapped finish), synthetic rubber, resistant to sea water, weathering and abrasion.

Temperature:
from -40°C (-40°F) to +70°C (+158°F).

Volga Ond



Code	Inside diameter		Working pressure		Burst pressure		Weight nominal		Bending radius		Vacuum	Length max	
	mm	inch	bar	psi	bar	psi	kg/m	lbs/ft	mm	inch	bar	m	ft
1315420	51	2	5	75	15	225	2,98	2,00	255	10,0	0,9	60	200
1367285	80	3,1	5	75	15	225	4,21	2,83	400	15,8	0,9	60	200
1220535	102	4	5	75	15	225	6,19	4,16	500	19,7	0,9	60	200
1086936	125	5	5	75	15	225	9,56	6,42	625	24,6	0,8	60	200
1379003	150	6	5	75	15	225	9,41	6,32	800	31,5	0,9	60	200
1459210	200	8	5	75	15	225	20,43	13,73	1200	47,3	0,9	60	200
1083074	250	10	5	75	15	225	23,27	15,64	1500	59,1	0,9	12	40
1241044	305	12	5	75	15	225	38,37	25,79	1800	70,9	0,9	12	40
1365053	350	14	5	75	15	225	44,24	29,73	2100	82,7	0,9	12	40
1431005	400	16	5	75	15	225	58	38,31	2400	94,6	0,9	12	40
1000300	450	18	5	75	15	225	56,10	37,70	2700	106,4	0,9	12	40
1430300	500	20	5	75	15	225	91,58	61,62	3000	118,2	0,9	12	40

Variants available on request:

1. Different diameters.
2. Structure suitable for the assembly of clamps.

10/11/26 - Above technical data are referring to applications at room temperature (+20°C). IVG Colbachini is not liable for the use that differs from what is confirmed in their catalogues, product sheets, offers, order confirmations and contained recommendations. For a correct use refer to "Recommendations for the selection, storage, use and maintenance of rubber hoses" by Assogomma, available on www.ivgspa.it. With the aim to improve the product, IVG reserves the right to modify the hose specifications without giving any prior notice.

THE MOST SUITABLE DREDGING HOSE



Dredging Hose Request Questionnaire

***fields marked with an asterisk must be completed in order to assess feasibility**

1.1 DREDGER TYPE

- Trailing suction hopper dredger
- Cutter suction dredger

1.2 OPERATING SITE*

Sea | River | Submersible pump
Onshore | Onboard | Other: _____

1.3 INFORMATION ON OPERATING SITE AND NATURE OF CONVEYED MATERIAL*

Temperature range _____ Density of conveyed fluid _____
Type of conveyed material _____ Quantity of material to be dredged _____

1.4 HOSE POSITION IN THE SYSTEM*

1 = flexible connection between rigid pipes in the discharge line
2 = flexible hose in the discharge line
3 = self-floating flexible hose in the discharge line
4 = flexible connection between dredger and discharge line
5 = suction hose
6 = jet water hose to the suction head
7 = onshore flexible hose
Other (please specify) _____

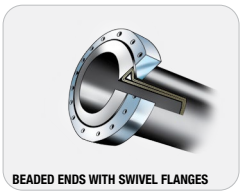
1.5 COUPLING/END TYPE*

Straight ends
Soft ends
Enlarged ends
Beaded ends with swivel flange
Built-in rubber protected couplings
Steel reinforced rubber flanges
Other (please specify) _____


STRAIGHT ENDS


SOFT ENDS


ENLARGED ENDS


BEADED ENDS WITH SWIVEL FLANGES


BUILT-IN RUBBER PROTECTED COUPLINGS

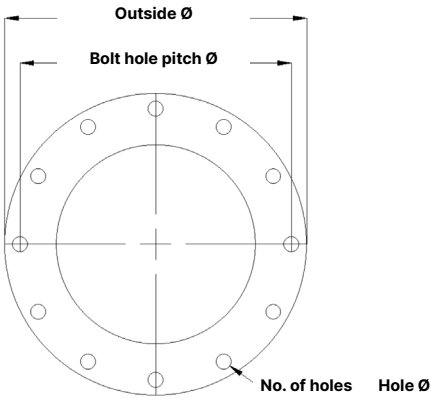

STEEL REINFORCED RUBBER FLANGES

1.6 FLANGE TYPE (IF APPLICABLE)*

Reference standard and classification:

_____

Outside Ø: _____ [mm]
Bolt hole pitch Ø: _____ [mm]
No. of holes: _____
Hole Ø: _____ [mm]



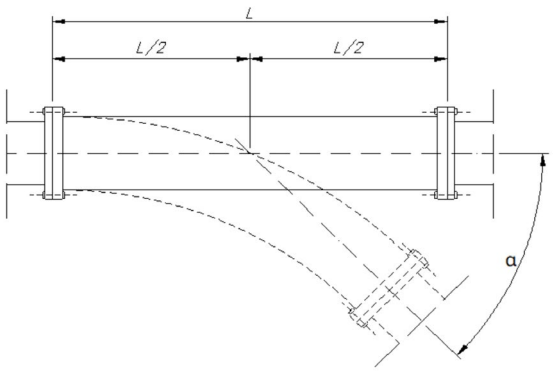
1.7 DIMENSIONS*

Hose inside: _____ [mm]
Hose length (L): _____ [m]

1.8 OPERATING CONDITIONS*

Discharge Max. discharge pressure _____ [bar]
Suction Max. suction pressure _____ [bar]
Discharge + Suction
Max. discharge pressure _____ [bar]
Max. suction pressure _____ [bar]

Max. operating α: _____ [°]
Max. α in accidental conditions _____ [°]



NOTES:

_____

_____

_____

_____

_____

Please return the completed form
to your IVG technical sales contact or email it to info@ivgspa.it

ivg colbachini spa

SPECIAL DETAILS

WARNINGS AND PRECAUTIONS

Rubber hoses have a service life proportional to their usage.

The equipment and systems where the hose is installed must be designed to ensure safe operation. Given the wide range of possible applications, IVG Colbachini does not guarantee suitability for all specific uses. The selection of the most appropriate product for the intended application, ensuring the required performance and safety standards, is the sole responsibility of the user.

IVG Colbachini shall therefore not be held liable for any use other than those indicated in its catalogues, product data sheets, quotations, order confirmations, or any accompanying recommendations.

Improper product selection and/or use, or failure to comply with installation, operation, maintenance, and storage procedures, may result in hose failure and cause damage to property or personal injury.

IVG Colbachini manufactures and markets both assembled hoses and hoses supplied without fittings.

Assembled Hoses

Before being placed on the market, the hose assembly is subjected by IVG to manufacturing control tests carried out by qualified personnel.

IVG declines all responsibility for any subsequent modifications, disassembly, or reinstallation of fittings performed by the user, as well as for uses that differ from those indicated in the product data sheet or in the absence of maintenance programs and periodic inspections.

Hoses and Fittings as spare parts

The user is responsible for assembling the hose and fittings, ensuring proper hose/fitting compatibility and compliance with the technical specifications for use. It is recommended that the hose assembly be subjected to a pressure tightness test carried out by qualified personnel.

IVG declines all responsibility in this regard.

Precautions

For proper selection and correct use of IVG products, reference should also be made to the recommendations issued by Assogomma, available at www.ivgspa.it, in accordance with ISO 8331 regarding installation, maintenance, methods and duration of use, as well as fitting stability and tightness.

For safety reasons, the working pressure indicated in the product technical data sheet must never be exceeded.

In general, continuous operation at maximum allowable pressure and/or temperature may significantly reduce the hose service life. Regular inspections and hydrostatic testing at the specified test pressure must therefore be carried out. Hydrostatic tests must be performed by adequately trained personnel using suitable equipment and in accordance with recognized testing standards.

For specific applications of rubber hoses, reference should be made to applicable legal requirements or compliance standards. Additional recommendations are available for particularly critical applications. For further information, please contact info@ivgspa.it.