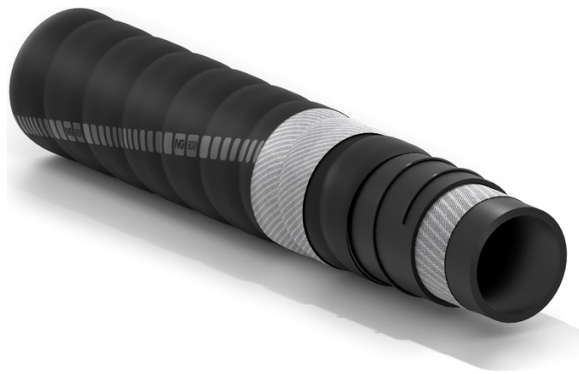


Vacpower

Ex
zone

Suction of abrasive materials specially developed for suction excavators



Application:

hardwall corrugated hose for suction of sand and different kinds of abrasive materials (waste, large rocks, debris, etc..), used in harsh conditions, it is specially developed for suction excavators with mechanical arm. It can also be used for industrial cleanings.

Hose suitable for use in an ATEX environment. Tested by the notified body INERIS.

Long lifespan
Abrasion resistant
Perfect for waste, large stones, rubble

Tube:

black, smooth anti-static synthetic rubber with excellent resistance to abrasion.

Reinforcement:

high strength synthetic cord plus embedded steel helix wire.

Cover:

black, corrugated (wrapped finish) synthetic weathering and abrasion resistant rubber compound.

Temperature:

from -30°C (-22°F) to +70°C (+158°F).

Electrical resistance:

hose grade Ω -CL according to the standard ISO 8031 for lengths equal to or lower than 60 m.

Branding:

continuous red stripe "IVG Truck (family logo)..."



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Code	Inside diameter		Working pressure		Burst pressure		Weight nominal		Bending radius		Vacuum	Length max	
	mm	inch	bar	psi	bar	psi	kg/m	lbs/ft	mm	inch		bar	m
1462440	51	2	3	45	9	135	1,14	0,77	160	6,3	0,9	60	200
1430092	76	3	3	45	9	135	1,71	1,15	230	9,1	0,9	60	200
1469479	80	3-5/32	3	45	9	135	1,98	1,33	240	9,5	0,9	60	200
1430106	102	4	3	45	9	135	2,63	1,77	310	12,2	0,9	60	200
1468723	110	4-21/64	3	45	9	135	2,82	1,90	350	13,8	0,9	60	200
1430114	127	5	3	45	9	135	3,95	2,65	380	15,0	0,9	60	200
1431102	152	6	3	45	9	135	4,49	3,02	460	18,1	0,9	60	200
1451910	203	8	3	45	9	135	9,98	6,70	610	24,0	0,9	60	200
1419528	250	9-27/32	3	45	9	135	13,25	8,90	950	37,4	0,9	12	40

Variants available on request:

1. Supplied in application lengths with soft ends.
2. Different diameters.

Recommended Couplings:



Irrivig type D



Storz



Flanges

SPECIAL DETAILS

NOTES AND SUGGESTIONS FOR THE END USERS FOR HOSE ASSEMBLIES INTENDED TO BE USED IN ATEX ENVIRONMENTS 2014/34/UE

Below are the notes for the proper use of the product in ATEX environments and warnings resulting from the risk analysis for the verification of effective ignition sources **regarding the hose assembly**.

Suggestions for a correct Risk Analysis are also given. There is no presumption that these suggestions could be exhaustive of every possible ATEX environment scenario in which the hose assembly could be found, however the goal is to help the final user to carry out a correct Risk Analysis.

IVG Colbachini cannot, nor does it intend to, replace the Employer in his task of carrying out the Analysis. The aim is to help him in this activity.

The 1999/92/CE Directive (Minimum requirements for improving the safety and health protection of workers potentially at risk from explosive atmospheres) obliges the Employer to:

1. evaluate the risks of explosion considering the following:
 - likelihood and persistence of explosive atmospheres;
 - likelihood that ignition sources will be present including electrostatic discharge;
 - scale of possible effects;
 - characteristics of the plant, substances used, processes and possible interactions;
 - places that are or can be connected via openings with areas where explosive atmospheres are likely to generate.
2. To issue a document "**Explosion protection document**" (Risk Analysis).
3. To always update the "**Explosion protection document**" (Risk Analysis)

NOTE A – hot surfaces.

The hose does not contain heat sources, so the surface temperature of the hose depends strictly on the use by the end user. In the pneumatic conveying systems periodically check the integrity of the hose and its layers.

Do not use the hose if the inner layer is heavily worn. The range of the working temperature of the material for which we guarantee the properties is according to the technical data sheet of the product.

Damage resulting from improper use of the product are not attributable to the manufacturer.

NOTE B – sparks of mechanical origin.

The hose has no moving parts and it is not able to generate this source of ignition. In the pneumatic conveying systems, it is likely that sparks are carried from earlier process operations and not due to the hose itself. It is the end user's responsibility to operate so that this source of ignition is not present, internally and externally to the hose.

NOTE C – electrical equipment.

There are no electrical materials provided with the hose. The possible steel helix wire (if present between the layers of the hose) has been designed, to impart mechanical strength to the hose. The helix wire is not intended as an electrical conductor, but it can help the dispersion of electrostatic charges if and only if it is correctly connected to the ground line or to equipotential bonding jumpers with equipment already connected to the ground line.

NOTE D – eddy currents.

This ignition source is not applicable to the hose in question. The end user must operate so that the hose is not isolated from sections of insulating hoses. The hose, thanks to its conductive/dissipative characteristics is able to disperse possible electric/electrostatic charges accumulated during the process if and only if the hose is properly connected to the ground line.

NOTE E – electrostatic charges.

The hose does not contain or inherently generates electrostatic ignition sources. Eventual generation and accumulation of charges may depend on the material transported in the process and the ability of the material, properly connected with equipotential connections and/or connections with grounding, to be able to drain them. Care should be taken in the perfect cleaning and maintenance of connections and periodic assessment of the earth resistance that can detect anomalies in the system. The material the hose is made of has been designed to maximize the dispersion of electrostatic charges that can be generated due to the process. The nonapplication of these notes and improper use of the product as designed, absolve the manufacturer from any responsibility for any damage that may result. According to the characteristics and needs of the process that may generate internal and external hazardous atmospheres, detailed studies should be performed by experienced staff to guarantee a proper use of the product.

The concepts, recommendations, references and the limits reported in the following standards are extremely important in order to carry out a detailed study:

- CEI CLC/TR 60079-32-1:2016 – Electrostatics – Code of practice for the avoidance of hazards due to static electricity.
- NFPA 77 - 2014 - Recommended Practice on Static Electricity.
- UNI CEI EN ISO 80079-36:2016 – Explosive atmospheres - Part 36: Non-electrical equipment intended for explosive atmospheres - Basic method and requirements.
- UNI CEI EN ISO 80079-37:2016 – Explosive atmospheres - Part 37: Non-electrical equipment intended for explosive atmospheres - Type of non-electrical protection for constructive safety "c", for ignition source control "b", by immersion in liquid "k".
- UNI EN 1127-1/2011 Explosive atmospheres. Explosion prevention and protection – Part 1: Basic concepts and methodology.

NOTE F – adiabatic compression and shockwaves.

It is not applicable to the supplied hose. The possible releases of gas at high speed can only be caused by the process. The user must assess the possible presence of this ignition source before putting the hose into use.

SPECIAL DETAILS

WARNINGS AND PRECAUTIONS

Rubber hoses have a service life proportional to their usage.

The equipment and systems where the hose is installed must be designed to ensure safe operation. Given the wide range of possible applications, IVG Colbachini does not guarantee suitability for all specific uses. The selection of the most appropriate product for the intended application, ensuring the required performance and safety standards, is the sole responsibility of the user.

IVG Colbachini shall therefore not be held liable for any use other than those indicated in its catalogues, product data sheets, quotations, order confirmations, or any accompanying recommendations.

Improper product selection and/or use, or failure to comply with installation, operation, maintenance, and storage procedures, may result in hose failure and cause damage to property or personal injury.

IVG Colbachini manufactures and markets both assembled hoses and hoses supplied without fittings.

Assembled Hoses

Before being placed on the market, the hose assembly is subjected by IVG to manufacturing control tests carried out by qualified personnel.

IVG declines all responsibility for any subsequent modifications, disassembly, or reinstallation of fittings performed by the user, as well as for uses that differ from those indicated in the product data sheet or in the absence of maintenance programs and periodic inspections.

Hoses and Fittings as spare parts

The user is responsible for assembling the hose and fittings, ensuring proper hose/fitting compatibility and compliance with the technical specifications for use. It is recommended that the hose assembly be subjected to a pressure tightness test carried out by qualified personnel.

IVG declines all responsibility in this regard.

Precautions

For proper selection and correct use of IVG products, reference should also be made to the recommendations issued by Assogomma, available at www.ivgspa.it, in accordance with ISO 8331 regarding installation, maintenance, methods and duration of use, as well as fitting stability and tightness.

For safety reasons, the working pressure indicated in the product technical data sheet must never be exceeded.

In general, continuous operation at maximum allowable pressure and/or temperature may significantly reduce the hose service life. Regular inspections and hydrostatic testing at the specified test pressure must therefore be carried out. Hydrostatic tests must be performed by adequately trained personnel using suitable equipment and in accordance with recognized testing standards.

For specific applications of rubber hoses, reference should be made to applicable legal requirements or compliance standards. Additional recommendations are available for particularly critical applications. For further information, please contact info@ivgspa.it.